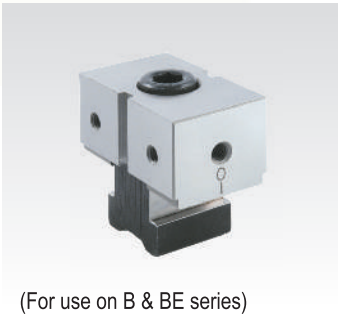
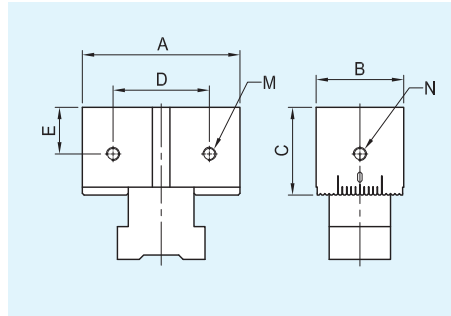


Fixed jaw-standard duty



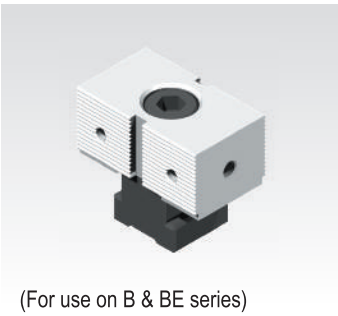
(For use on B & BE series)



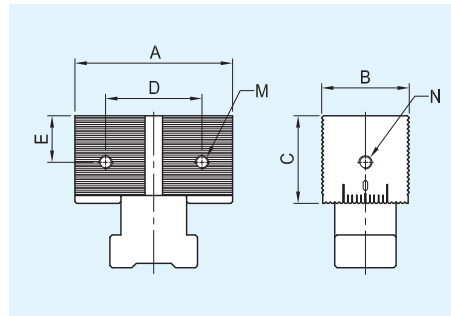
B03

TYPE	A	B	C	D	E	M	N	kg
SVF-B03-50	50	30	25	30	12.5	M5	M6	0.4
SVF-B03-72	72	40	40	44	21.5	M6	M6	1.1
SVF-B03-100	100	44	43	64	22.0	M8	M8	1.7

Serrated fixed jaw-standard duty



(For use on B & BE series)



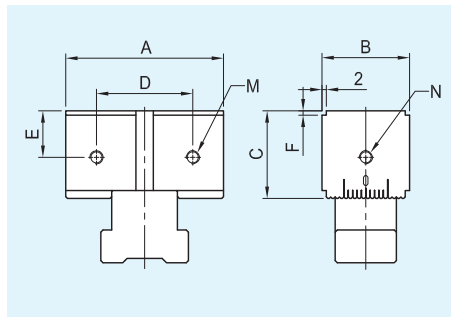
BG03

TYPE	A	B	C	D	E	M	N	kg
SVF-BG03-50	50	30	25	30	12.5	M5	M6	0.4
SVF-BG03-72	72	40	40	44	21.5	M6	M6	1.1
SVF-BG03-100	100	44	43	64	22.0	M8	M8	1.7

Step fixed jaw-standard duty



(For use on B & BE series)

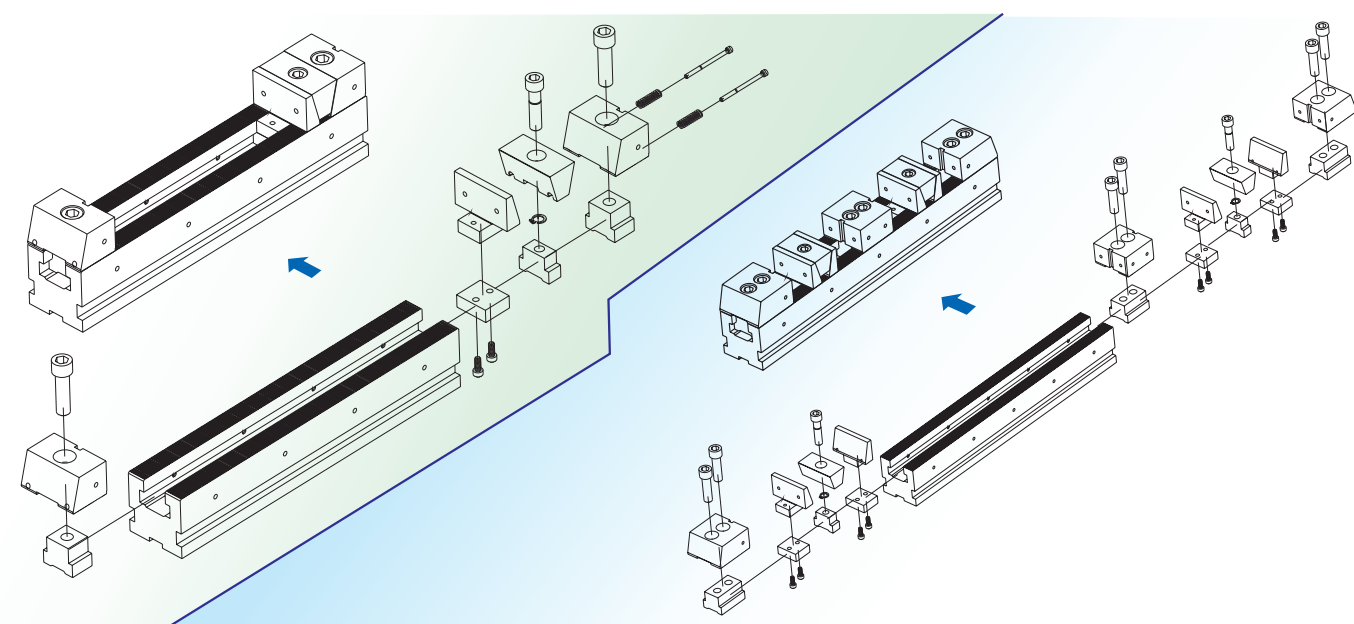


BS03

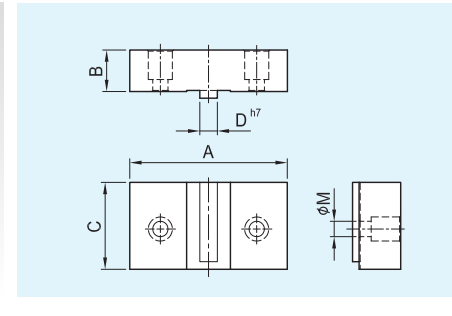
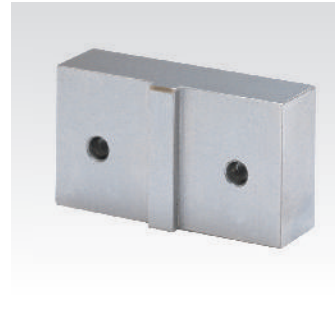
TYPE	A	B	C	D	E	F	M	N	kg
SVF-BS03-502	50	30	25	30	12.5	2	M5	M6	0.4
SVF-BS03-505						5			
SVF-BS03-722	72	40	40	44	21.5	2	M6	M6	1.1
SVF-BS03-725						5			
SVF-BS03-1002	100	44	43	64	22.0	2	M8	M8	1.7
SVF-BS03-1005						5			

SVF-A Assembled

SVF-B Assembled



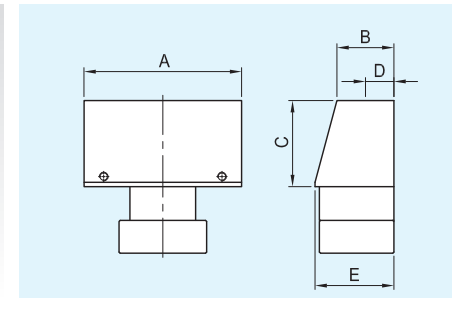
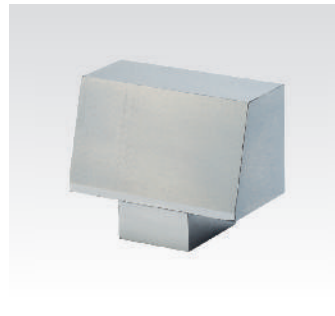
Fixed soft jaw



S01

TYPE	A	B	C	D	M	kg
SVF-S01-50	50	17	25	5	6	0.2
SVF-S01-50W	80	27				0.4
SVF-S01-72	72	19	40	8	7	0.4
SVF-S01-72W	115	30				1.1
SVF-S01-100	100	25	43	10	9	0.9
SVF-S01-100W	150	35				1.8

Moveable soft jaw

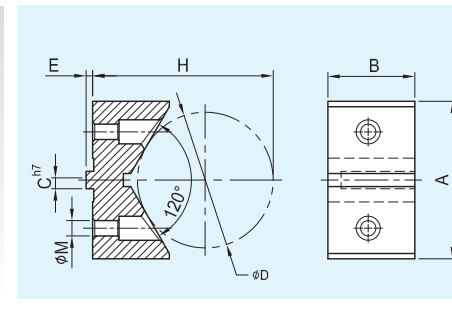


S02

TYPE	A	B	C	D	E	kg
SVF-S02-50	50	21	24.5	13	27	0.3
SVF-S02-50W	80	34			41	0.7
SVF-S02-72	72	26	39.5	19	36	1.0
SVF-S02-72W	115	40			50	1.9
SVF-S02-100	100	35	42.5	25	46	2.0
SVF-S02-100W	150	50			61	3.2

D is the maximum dimension to be re-machined to accommodate the clamping requirement.

Hardened V jaw

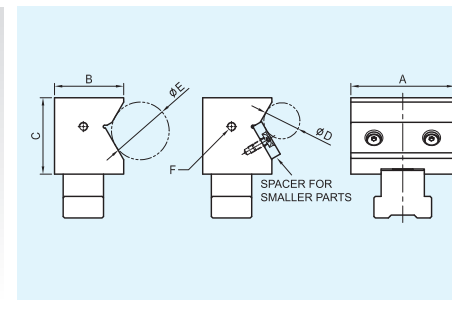
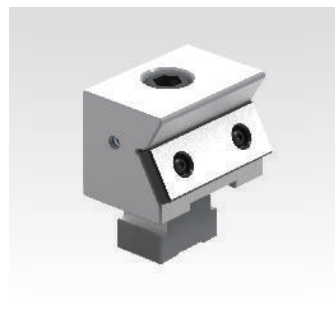


S03

TYPE	A	B	C	D
SVF-S03-50	50	25	5	42
SVF-S03-72	72	40	8	62
SVF-S03-100	100	43	10	62

TYPE	E	H	M	CLAMP (MAX)	kg
SVF-S03-50	2	54.98	6	φ 70	0.2
SVF-S03-72	3	82.45	7	φ 110	0.6
SVF-S03-100	4	90.24	9	φ 160	1.2

Harden V jaw

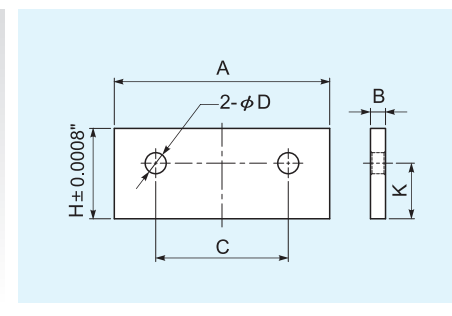


S03A

TYPE	A	B	C	D(MIN)	E(MAX)	F
SVF-S03A-50	50	35	33	15	32	M6
SVF-S03A-72	72	48	53	25	58	M6
SVF-S03A-100	100	50	57	25	58	M8

D (MIN) DIA CAN BE REDUCED WITH LIMITED TOP PART ACCESS

Parallel



S04

TYPE	A	B	C	D	H	K	kg
SVF-S04-50-17	49.5	5	30	6	17		0.03
SVF-S04-50-20		5		6	20	12.3	0.04
SVF-S04-50-22		3			22		0.03
SVF-S04-72-25	71.5	5	44	7	25		0.07
SVF-S04-72-30		5			30	18.4	0.08
SVF-S04-72-35		5			35		0.10
SVF-S04-72-37	99.5	3	64		37		0.15
SVF-S04-100-29		8			29		0.18
SVF-S04-100-33		8			33	21.0	0.21
SVF-S04-100-38	99.5	8	64	9	38		0.24
SVF-S04-100-40		5			40		0.10