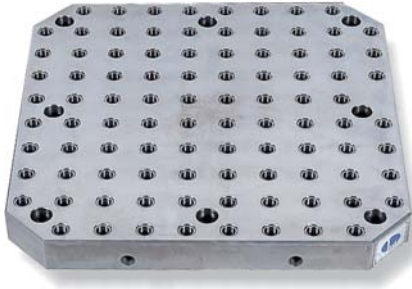


BP05

M/C BASE PLATE



- Material: Cast Iron FC300(JIS) / GG30(DIN)
- Heat treated(Normalized)
- Alignment Bushing: SUJ2(JIS) / 100Cr6(DIN), heat treated.
- Threaded Insert: S45C(JIS) / CK45(DIN), heat treated.
- MTP hole spacing: 50 ± 0.02
- Application: Horizontal Machining Center.
- Features: Alignment bushing & thread insert at every hole location, easily adapts to standardized jig components.

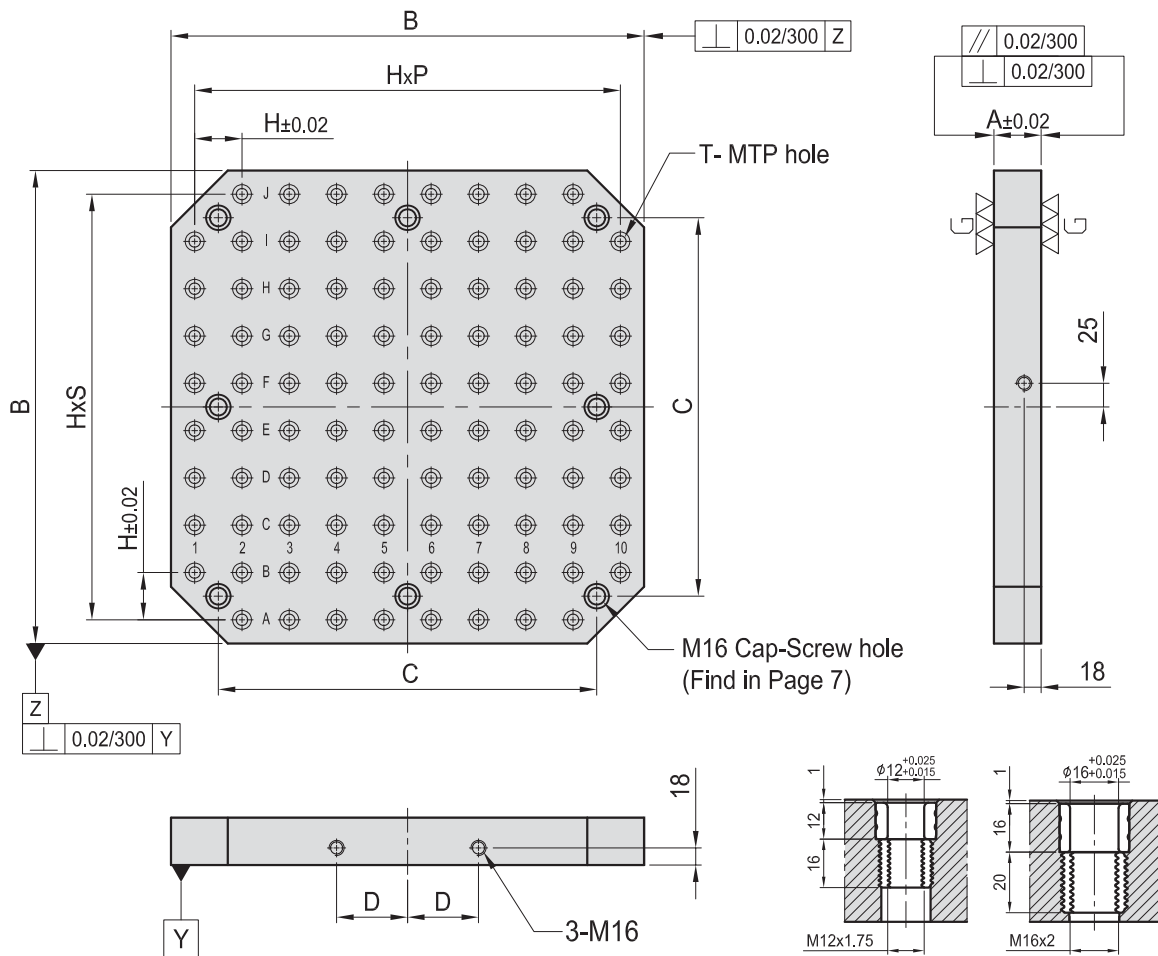


Figure T

MODEL NO.	A	B	C	D	T	H	P	S	MTP	Mounting holes	kg	
BP05-50400-0400-12	50	400	320	55	Ø12	M12	50	7	7	59	4	54
BP05-50500-0500-12		500	400	75				9	9	93	8	83
BP05-50630-0630-12	50	630	500	100	Ø12	M12	50	11	11	139	8	135
BP05-50800-0800-12		800	640	135				15	15	237		206
BP05-50400-0400-16	50	400	320	55	Ø16	M16	50	7	7	59	4	52
BP05-50500-0500-16		500	400	75				9	9	93	8	80
BP05-50630-0630-16	50	630	500	100	Ø16	M16	50	11	11	139	8	130
BP05-50800-0800-16		800	640	135				15	15	237		204

*Special Design Welcome !